COMPANY PROFILE



Soleco engineering s.r.l.

Soleco engineering s.r.l. - Via Masaccio, 12 - 20096 Pioltello (MI) Italy - TEL +39 (02) 92 44 311 - www.solecosrl.com


soleco LaLrSVr222 19.2 daN/mm

L'AZIENDA

Siamo un'azienda italiana attiva da oltre 50 anni nel campo dell'isolamento delle vibrazioni, specializzata nell'analisi, nella progettazione e nella produzione di dispositivi e supporti antivibranti e antisismici.

Da sempre affrontiamo, con la stessa passione, sfide sempre più complesse che ci hanno portato ad acquisire prestigio internazionale, ponendoci come fornitore affidabile di aziende multinazionali in molteplici settori.

THE COMPANY

We are an Italian Company that has been operating for over 50 years in the vibration isolation sector, specialized in the analysis, design and manufacture of anti-vibration and seismic devices.

We have always been passionate about increasingly complex challenges that led us to gain international prestige as reliable supplier of multinational companies in several sectors.





TÜVNORD

Certificate

Management system as per
ISO 9001:2015

The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

SOLECO ENGINEERING S.r.l.
Registered site:
Via Pisino, 0007 20128 Milan (MI)
Italy

Operative site: Via Masaccio, 12 20096 Pioltello (MI) Italy

operates a management system in accordance with the requirements of ISO 9001:2015 and will be assessed for conformity within the 3-year term of validity of the certificate.

Scope

Design and manufacture of spring antivibration, joints and antisonic devices, antivibration mounts with antiseismic structure; sale of rubber-metal mounts and hangers for antiseismic systems.

Certificate Registration No. 44 100 10107
Audit Report No. 2726/25-000

Valid from 15-07-2025
Valid until 14-07-2028
Initial certification 15-07-2010

Bologna, 01-07-2025

Certification Body at TÜV NORD CERT GmbH

TÜV NORD CERT GmbH
Am TÜV 1, 45307 Essen
www.tuev-nord-cert.com

IAF DAkkS

SISTEMA DI GESTIONE CERTIFICATO

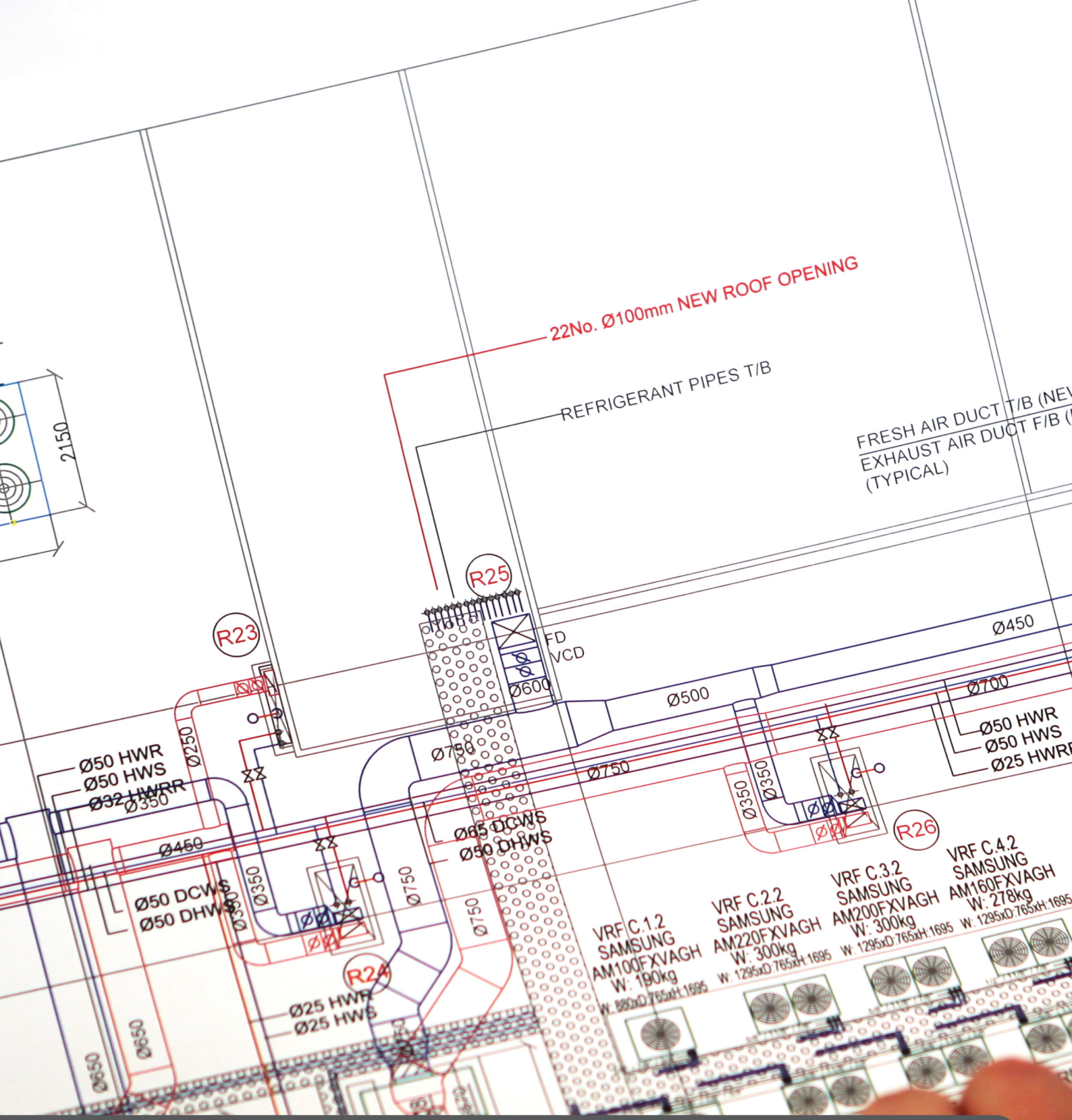
La certificazione UNI EN ISO 9001: 2015 garantisce un evoluto sistema aziendale di gestione della qualità, mirato al continuo miglioramento delle prestazioni e alla massima soddisfazione dei Clienti.

La fiducia confermata dai nostri Clienti è prova della qualità e affidabilità dei nostri prodotti.

CERTIFIED MANAGEMENT SYSTEM

The UNI EN ISO 9001: 2015 certification provides Soleco with a complete system that guarantees advanced quality management and focuses on the continuous performance improvement in order to ensure maximum Customer satisfaction.

The trust of our Customers is the proof of the quality and reliability of our products.



PRODUZIONE 100% MADE IN ITALY

Abbiamo un'ampia gamma di prodotti a catalogo che, grazie alla flessibilità del nostro team, possiamo adattare a qualsiasi esigenza.

Inoltre abbiamo un sistema di gestione della produzione che ci consente di garantire una spedizione JUST IN TIME.

100% MADE IN ITALY PRODUCTION

We have a wide range of standard products that, thanks to the flexibility of our team, can be customized to any need.

Furthermore we have a production management system that allows us to guarantee the delivery JUST IN TIME.

INNOVAZIONE E RICERCA

Grazie all'esperienza, ai software all'avanguardia per la stima dei carichi e alla continua ricerca, siamo sempre un passo avanti nella progettazione e realizzazione di prodotti innovativi rispondendo così anche alle richieste più specifiche dei nostri Clienti.

RESEARCH AND INNOVATION

Thanks to the experience, to the innovative load estimation software and to a continuous research activity, we are always one step ahead in the design and manufacturing of innovative products, thereby meeting the increasingly specific demands of our Customers.

PROGETTAZIONE E SVILUPPO PRODOTTO

DESIGN AND PRODUCT DEVELOPMENT

QUALITÀ PRIMA DI TUTTO

QUALITY IS OUR PRIORITY

ASSISTENZA E CONSULENZA

ASSISTANCE AND CONSULTING

SPEDIZIONI JUST IN TIME

JUST IN TIME DELIVERY




VS LOGO

ISTRUZIONI - *INSTRUCTIONS*

INSTALLAZIONE DEI SUPPORTI ANTIVIBRANTI A MOLLA CON STRUTTURA ANTISISMICA serie LaLSV2... - LaLSW2...

INSTALLATION OF THE ANTI-VIBRATION SPRING MOUNTS WITH ANTISEISMIC STRUCTURE LaLSV2... - LaLSW2... series

Chiller ----------

SERVIZIO KIT

Per i Clienti che hanno una produzione standardizzata, proponiamo un servizio di preselezione in modo da fornire un kit di antivibranti adatti a ogni modello di macchina.

Con questo servizio si dimezzano i tempi di fornitura e si facilitano le fasi di installazione.

Per maggiori informazioni su questo servizio vi invitiamo a contattare i nostri uffici.

KIT SERVICE

For Customers who have a production standardized, we offer a service of preselection in order to provide a kit of anti-vibration mounts suitable for each machine model.

With this service, delivery times are shorter and installation phases are facilitated.

For more information on this service, please contact our offices.

GUIDA ALL'INSTALLAZIONE

All'interno del kit viene inserita la documentazione tecnica riguardante i supporti antivibranti e le istruzioni per l'installazione degli antivibranti sotto la macchina.

Vengono inseriti i disegni delle macchine del Cliente, con i relativi codici e la spiegazione illustrata del posizionamento degli antivibranti.

Le guide possono essere personalizzate in diverse lingue e con il logo del Cliente.

INSTALLATION GUIDE

Technical documentation provided inside the kit explains the characteristics of the mounts and the instruction for the installation of anti-vibration mounts under the machine.

The drawings of the Customer's machines are inserted, with the relative codes and the illustrated explanation of the positioning of the mounts.

The guides can be customized in different languages and with the Customer's logo.

REFERENZE
REFERENCES



HOLY MOSQUE
Mecca - Saudi Arabia



CARRERA PINTO
Atacama - Cile



DATA CENTRE ECMWF
Bologna - Italy



KING ABDULLAH FINANCIAL DISTRICT
Riyadh - Saudi Arabia



NEW DOHA INTERNATIONAL AIRPORT
Doha - Qatar



KAIA AIRPORT
Jeddah - Saudi Arabia

SETTORI
SECTORS



HVAC/R
HVAC/R



INFORMATICO
IT



PETROLIFERO
OIL&GAS



ENERGIE RINNOVABILI
RENEWABLE ENERGY



NUCLEARE
NUCLEAR



MARINO
OFFSHORE



NAVALE
NAVAL

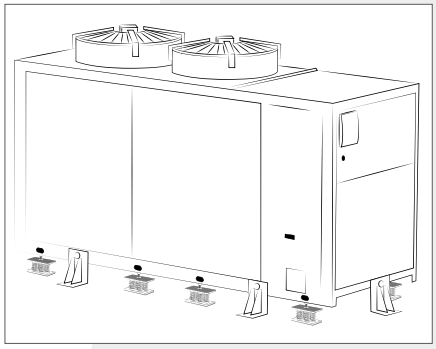


SANITARIO
SANITARY

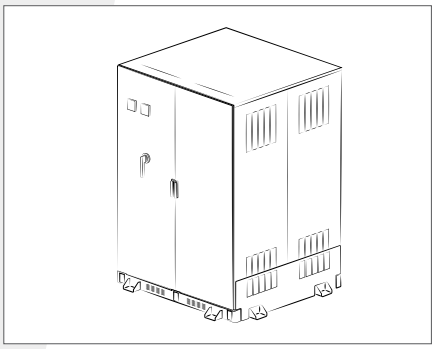


FERROVIARIO
RAILWAY

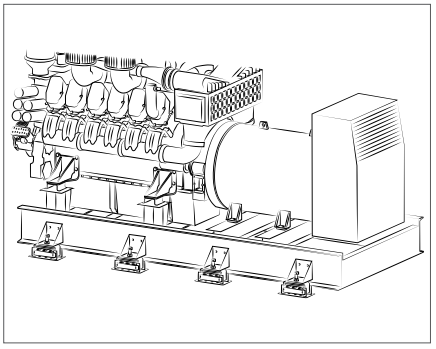
APPLICAZIONI
APPLICATIONS



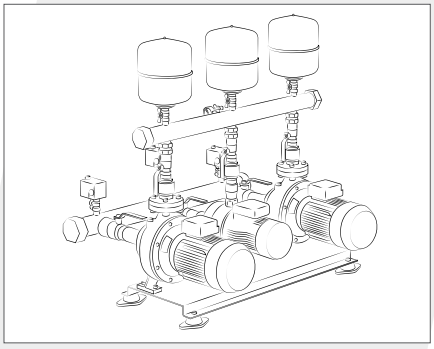
REFRIGERATORI
CHILLERS



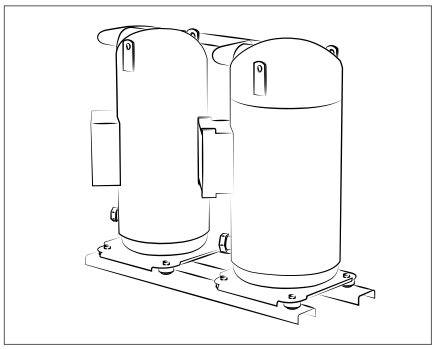
GRUPPI DI CONTINUITÀ
UPS



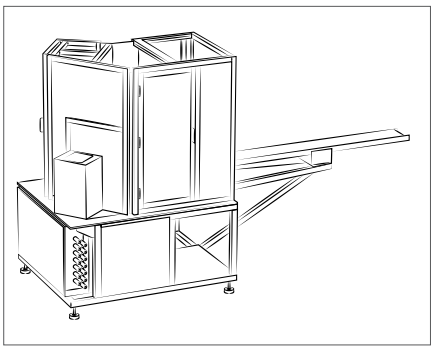
GENERATORI
GENERATORS



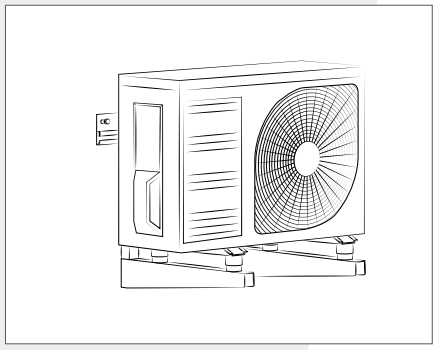
POMPE
PUMPS



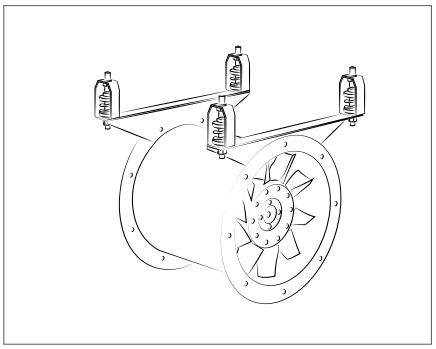
COMPRESSORI
COMPRESSORS



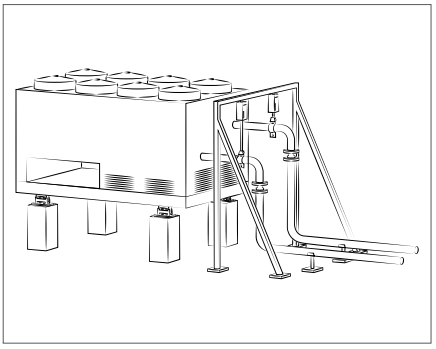
MACCHINARI PER LAVORAZIONI
MACHINERY FOR PROCESSING



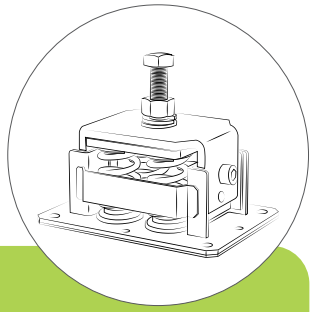
UNITÀ ESTERNA CONDIZIONATORE
OUTDOOR CONDITIONER UNIT



MACCHINARI SOSPESI
SUSPENDED MACHINERIES



TUBAZIONI
PIPINGS



SUPPORTI ANTIVIBRANTI CON STRUTTURA ANTISISMA

I supporti **antivibranti antisisma** Soleco appartenenti alla serie **LaL** e **LaLN** sono dispositivi che agiscono sia come vincoli sismici che come isolatori di vibrazioni.

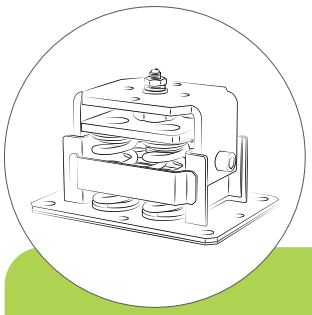
A differenza degli antivibranti a molla libera, questi dispositivi hanno una struttura che CONTIENE la molla ed EVITA il RIBALTAMENTO della macchina in caso di sisma e/o forte vento.

ANTI-VIBRATION MOUNTS WITH SEISMIC DEVICES

*Soleco **anti-seismic anti-vibration mounts** belonging to the **LaL** and **LaLN** series are seismic restraint devices that acts as both a vibration isolator and a seismic restraint.*

Unlike unhoused open spring mounts, these devices have a structure that CONTAINS the spring and PREVENTS the unit from OVERTURNING in the event of seismic activity or strong winds.





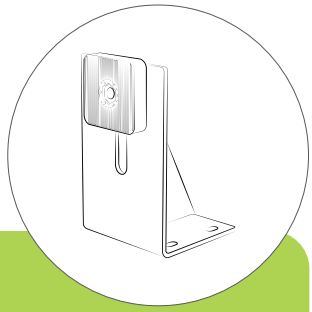
SISTEMA DI REGISTRAZIONE INTERNA

La serie di **antivibranti antisismici LaLS** ha un sistema di registrazione interna BREVETTATO che, grazie alla presenza di codolo/i e dado/i, consente all'installatore di registrare dall'interno il livello della macchina.



BUILT-IN LEVEL ADJUSTMENT DEVICE

*The **LaLS series of anti-seismic anti-vibration mounts** has a PATENTED internal adjustment system which, thanks to the presence of shank and nut, allows the installer to adjust the level of the machine from the inside.*



LIMITATORI DI SPINTA SISMICI

Possiamo fornire **limitatori di spinta elastomerici,** spesso richiesti dai capitolati internazionali.
Questi limitatori vengono installati a distanza ravvicinata dalla macchina e agiscono come contenitori in caso di sisma o di altre forze impedendo così che la macchina si sposti o che si ribalti.

SEISMIC SNUBBERS

*We can supply **elastomeric thrust limiters,** often required by international specifications.*
These limiters are installed close to the machine and act as containers in the event of an earthquake or other forces thus preventing the machine from moving or overturning.



I NOSTRI ANTISISMICI SONO CERTIFICATI

Gli **antivibranti antisisma** Soleco sono stati testati presso il Politecnico di Milano secondo standard ANSI/ASHRAE 171-2008 (Method of Testing Seismic Restraint devices for HVAC&R Equipment).

I livelli prestazionali e la metodologia di prova sono stati validati e certificati da **LLOYD'S REGISTER.**

OUR SEISMIC RESTRAINTS ARE CERTIFIED

*Soleco **anti-seismic line** was tested following ANSI/ASHRAE Standard 171-2008 (Method of Testing Seismic Restraint devices for HVAC&R Equipment) at Polytechnic University of Milan.*

*Every test was supervised by a **LLOYD'S REGISTER** surveyor to certify the compliance of the anti-seismic anti-vibration line.*



POLITECNICO
MILANO 1863

DIPARTIMENTO DI MECCANICA

mecc

097/16PC test on anti-vibration supports according to ANSI/ASHRAE 171-2008 (Prove su supporti antivibranti secondo ANSI/ASHRAE 171-2008)

Committente: SOLECO Engineering Srl
Via Masaccio, 12
20096 - Pioltello (MI)

DATA 13 aprile 2017

☑ Witnessed ☐ Monitored ☐ Reviewed

Matteo Panzeri
Milan Office
Lloyd's Register EMEA

DIPARTIMENTO DI MECCANICA ■ POLITECNICO DI MILANO
via G. La Masa, 1 ■ 20156 Milano ■ EMAIL (PEC): pecmecc@cert.polimi.it
http://www.mecc.polimi.it

DIM/MOD.12.055 agg.3



Certificate no: **MLN1790433/1**
Page 1 of 1

Inspection certificate

Project: **Test of Anti-vibration mounts with anti-seismic structure for HVAC&R Equipment according to ANSI/ASHRAE Standard 171-2008**

Client: **Soleco engineering s.r.l.**
Via Tommaso Masaccio 12
20096 Pioltello (MI) - Italy

Office: **Milan**

Client's Order Number: **58/2017**

Date: **08 May 2017**

Order Status: **Complete**

Inspection Dates
First: **07 March 2017**
Final: **09 March 2017**

This certificate is issued to **SOLECO ENGINEERING s.r.l. to certify that the undersigned surveyor to Lloyd's Register EMEA did, at their request, attend to the test lab of Politecnico di Milano (Department of Mechanical Engineering) at Via La Masa 34, 20156 Milano, Italy, for the purpose of carrying out the inspection on the equipment listed below.**

Anti-vibration mounts with anti-seismic structure
Vibration Isolator and Seismic Restraint

Quantity	Anti-vibration mount series	Tested type
6	LaLr1	LaLrVr20
6	LaLr2	LaLrVr220
6	LaL1	LaLV20
6	LaL2	LaLV220
6	LaL4	LaLV420

base and upper plates in UNI EN 10025-S235JR steel

The equipment has been inspected and tested according to Soleco engineering procedure IO008 Rev.02 and ANSI/ASHRAE Standard 171-2008.

The following scope of inspection has been carried out against order and specification requirements:
Select and identify tests samples
Witness mechanical tests
Visual and dimensional examination
Review test report 097/16PC – Politecnico di Milano (Department of Mechanical Engineering)

On the basis of the above scope of inspection, the equipment has been found to comply with order and specification requirements.

Matteo Panzeri
Surveyor to Lloyd's Register EMEA
Milan Office
Lloyd's Register EMEA
a member of the Lloyd's Register group

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Form 1123 (2015.08)

ANTIVIBRANTI CON LIMITATORI DI SPINTA

I supporti **antivibranti La** con **STRUTTURA DI CONTENIMENTO DELLE MOLLE** limitano le forze assiali dovute dall'azione del vento sulla macchina.

I supporti antivibranti con limitatori di spinta sono idonei per installazioni in copertura.

HOUSED SPRING ANTI-VIBRATION MOUNTS

The ***anti-vibration mounts La*** with ***SPRING CONTAINMENT STRUCTURE*** *limit the axial forces caused by the action of the wind on the machine.*

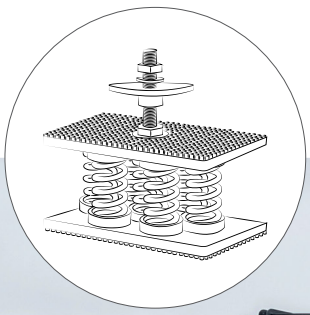
The anti-vibration mounts with spring containment structure are suitable for rooftop installations.

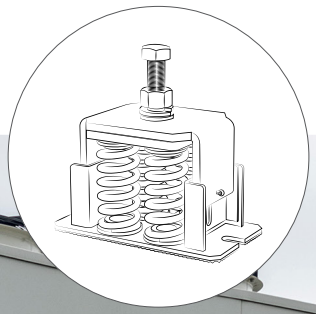
SUPPORTI ANTIVIBRANTI PLURIMOLLA

I supporti **antivibranti plurimolla** sono progettati per isolare macchine che hanno basse frequenze come i refrigeratori.

MULTIPLE SPRINGS MOUNTS

*Soleco **multiple springs anti-vibration mounts** are designed to isolate machines that have low frequencies such as chillers.*









ANTIVIBRANTI MONOMOLLA

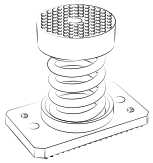
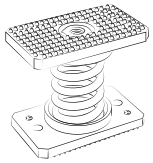
I supporti **antivibranti monomolla** possono essere forniti in diversi materiali e grandezze per soddisfare tutte le richieste di isolamento.

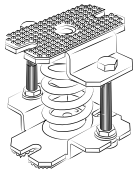
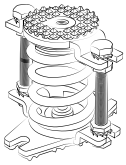
Sono di solito utilizzati per isolare unità HVAC/R di piccole dimensioni o ventilatori interni per le unità trattamento aria.

SINGLE SPRING MOUNTS

*The **single spring anti-vibration mounts** can be supplied in different materials and sizes to satisfy all insulation requirements.*

They are usually used to isolate small HVAC/R units or internal fans for air handling units.

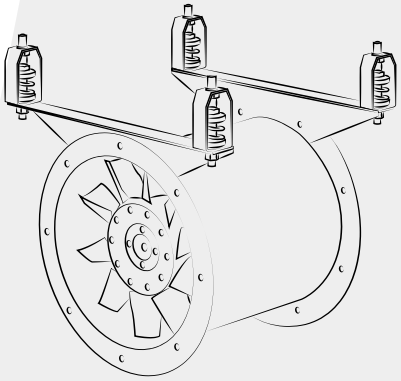



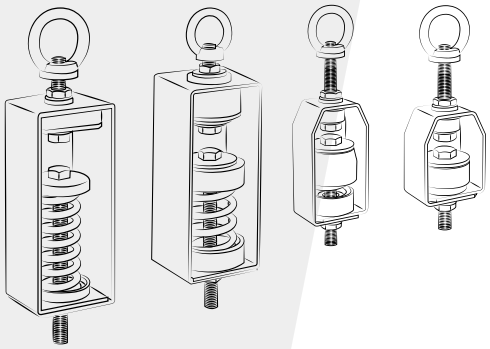


SOSPENSIONI A MOLLA

Le **sospensioni a molla** Soleco vengono utilizzate per isolare macchine sospese o per tubazioni.

Si consiglia sempre di utilizzare le sospensioni nel caso in cui ci sia una macchina collegata a dei tubi in modo da impedire che si possano rompere durante il funzionamento, compromettendo il sistema interno.





SPRING HANGERS

*Soleco **spring hangers** are used to insulate suspended machines or for pipes.*

It is always recommended to use hangers in case where there is a machine connected to pipes in order to prevent them from breaking during the functioning, compromising the internal system.





ANTIVIBRANTI A CAMPANA COMPONIBILI

Antivibrante a Campana COMPONIBILE disponibile in acciaio zincato o acciaio INOX AISI 316.

Corpo elastico in GOMMA NATURALE o ELASTOMERO TERMOPLASTICO che resiste a temperature di impiego da -45°C a +110°C per i 45 e 70 ShA e da -55°C a +135°C per il 60 ShA.

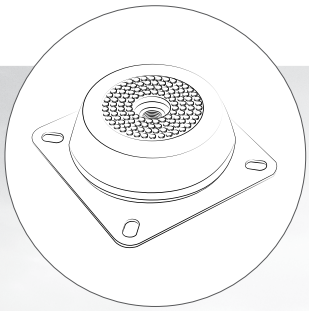
Idoneo per essere impiegato nei settori speciali come OFFSHORE, ALIMENTARE, SANITARIO e per isolare macchine con alte frequenze come generatori e trasformatori.

MODULAR BELL MOUNTS

***MODULAR Bell mount** available in galvanized steel or in AISI 316 STAINLESS steel.*

Elastic body in NATURAL RUBBER or THERMOPLASTIC ELASTOMER withstanding operating temperatures from -45°C to +110°C for 45 and 70 ShA and from -55°C to +135°C for 60 ShA.

Suitable for being used in special sectors such as OFFSHORE, FOOD, SANITARY to isolate machines with high frequencies such as generators and transformers.







TESTATI, CERTIFICATI E BREVETTATI IN ITALIA E NEL MONDO

BUSSOLA ANTISTRAPPO DI SERIE. NESSUN RISCHIO DI RIBALTAMENTO

ANTIVIBRANTE COMPONIBILE. NESSUNA VULCANIZZAZIONE FRA GOMMA E METALLO

IDENTIFICAZIONE VISIVA DELLA DUREZZA DEL CORPO ELASTICO DAL COLORE DEL CUSCINETTO

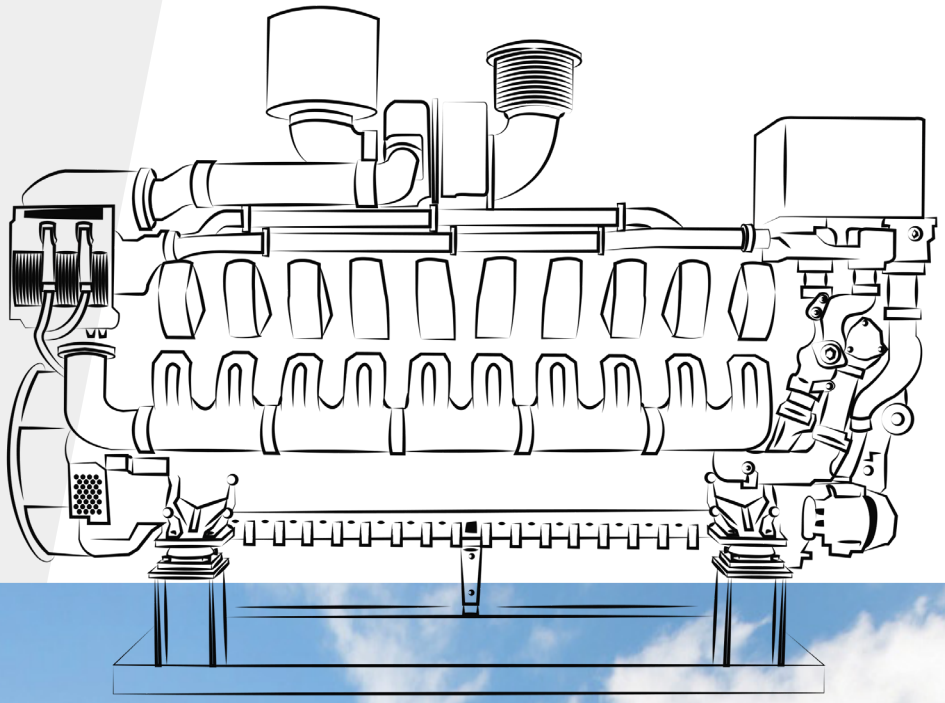
TESTED, CERTIFIED AND PATENTED IN ITALY AND WORLDWIDE

STANDARD ANTI-TEAR PROTECTION. NO RISK OF OVERTURN

MODULAR ANTI-VIBRATION MOUNT. NO VULCANIZATION BETWEEN RUBBER AND METAL

SHORE HARDNESS VISUAL IDENTIFICATION FROM THE COLOUR OF THE PAD

Soleco



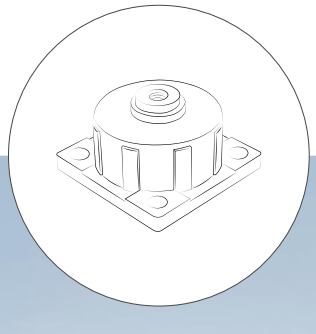


SMORZATORI IN ELASTOMERO

Gli smorzatori in elastomero sono idonei per isolare le ALTE frequenze generate da macchine come generatori, trasformatori e unità trattamento aria.

L'ELASTOMERO TERMOPLASTICO di cui sono composti è adatto per temperature di impiego da -45°C a +110°C per il 35, 45 e 70 ShA e da -55°C a +135°C per il 60 ShA.

Identificazione visiva della durezza dal colore dello smorzatore.

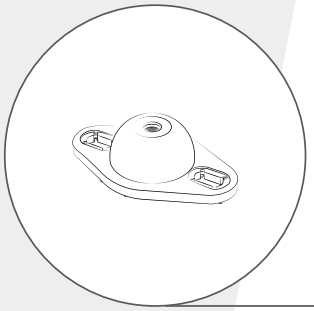


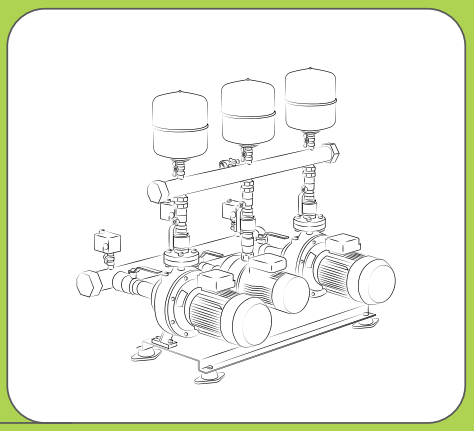
ELASTOMERIC DAMPERS

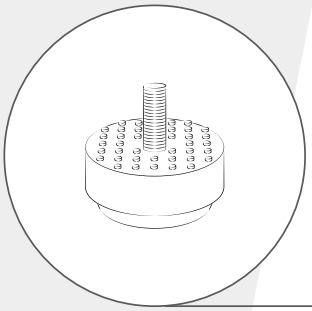
***Elastomeric dampers** suitable for isolating the HIGH frequencies generated by machines such as generators, transformers and air handling units.*

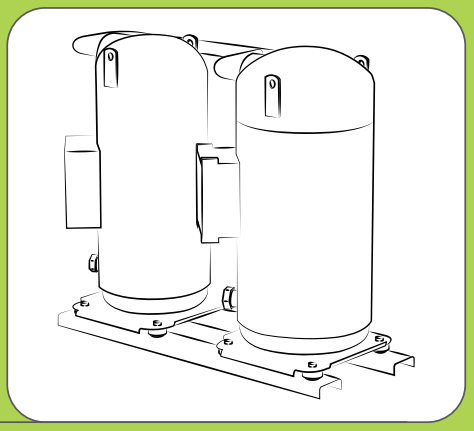
Made in THERMOPLASTIC ELASTOMER which resists from -45°C to +110°C for 35, 45 and 70 ShA and from -55°C to +135°C for 60 ShA.

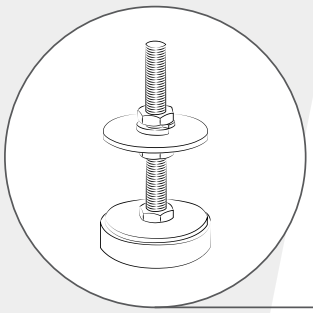
Visual identification of the hardness by the color of the damper.

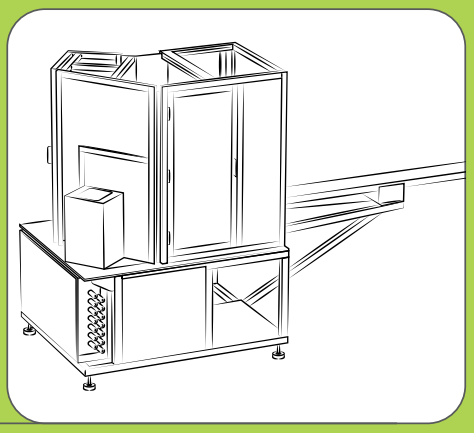


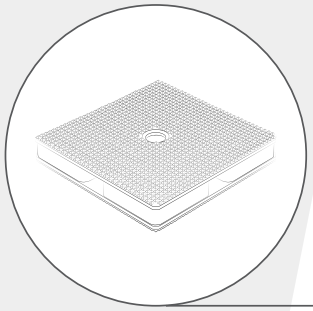


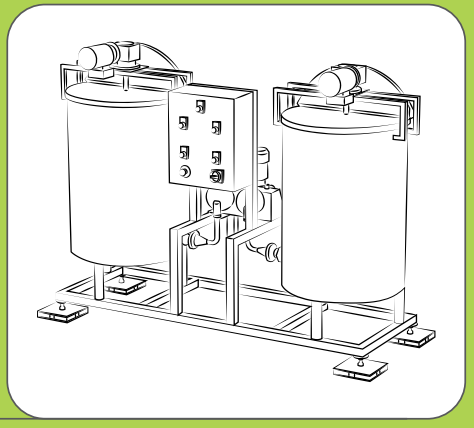












Soleco

BASAMENTI SISMICI

Alcune macchine come i gruppi di continuità, sono elementi essenziali per il funzionamento di interi impianti all'interno di strutture come Ospedali, Centri di Ricerca o Aeroporti.

Per questo motivo, anche in caso di evento sismico, devono essere in grado di garantire la loro operatività.

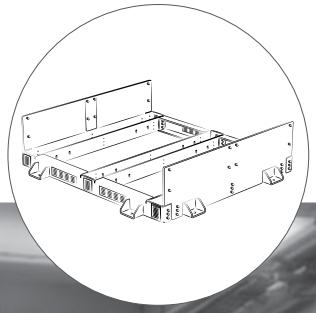
Soleco realizza **BASAMENTI SISMICI** su misura in grado di garantire l'integrità strutturale delle macchine in caso di sisma e, se richiesto, fornisce Certificazioni Sismiche su tavola vibrante triassiale presso Istituti Certificati.

SEISMIC BASES

Some machines such as uninterruptible power supplies, are essential elements for the operation of entire systems in Hospitals, Research Centres or Airports.

For these reasons, this units must ensure full operability even after a seismic event.

*Soleco designs custom **SEISMIC BASES** capable of maintaining the structural integrity of this units and on request performs triaxial seismic test at Certified Institutes providing Seismic Certifications.*







QUALIFICAZIONI SISMICHE TEST FUNZIONALI

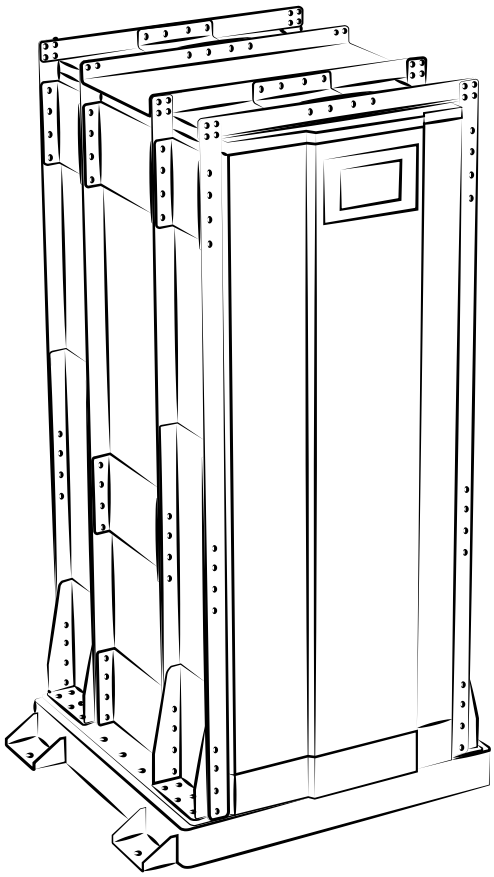
Per i nostri Clienti abbiamo ottenuto diverse certificazioni nel campo sismico.

Tutti i test sismici sono eseguiti presso Laboratori accreditati seguendo i requisiti di **ICC-ES AC156** e **ASCE 7-10** (che contiene le disposizioni antisismiche dell'International Building Code IBC) e/o **IEC60068-3-3.**

SEISMIC QUALIFICATION FUNCTIONALITY TEST

For our Clients we have obtained several certifications in the seismic field.

*All seismic tests are performed at accredited Laboratories following the requirements of **ICC-ES AC156** and **ASCE 7-10** (which contains the seismic provisions of the International Building Code IBC) and/or **IEC60068-3-3.***



BASAMENTI INERZIALI

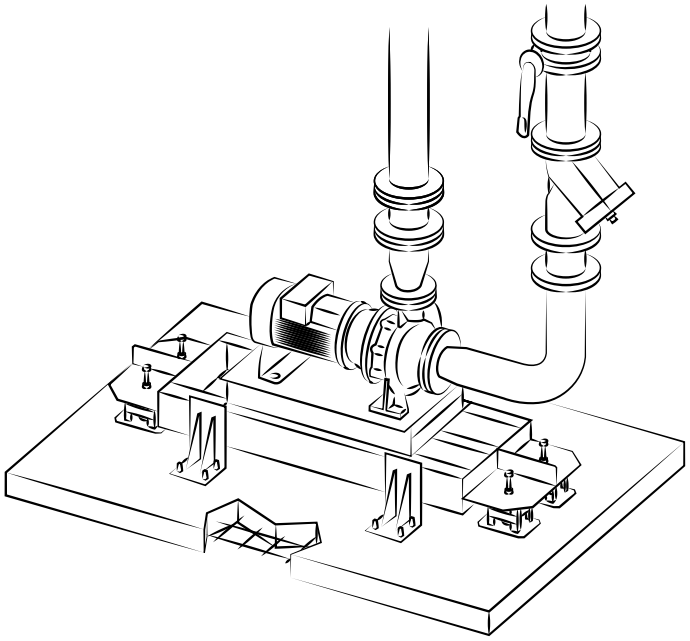
A seconda delle esigenze del Cliente, Soleco progetta dei **basamenti inerziali** che possono essere corredati da antivibranti a molla, antivibranti con struttura antisismica o da smorzatori in gomma.

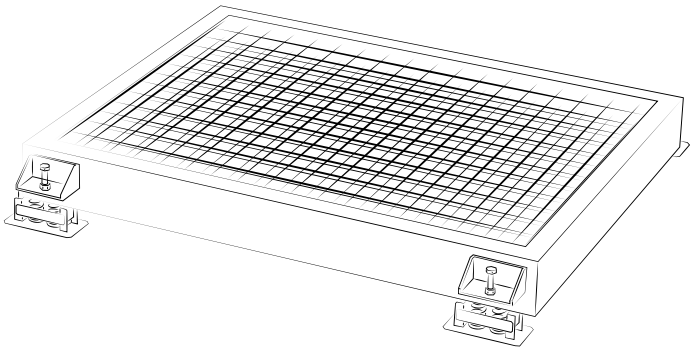
Questi speciali basamenti riducono le ampiezze delle vibrazioni e sono ideali per isolare macchinari installati presso Ospedali o Centri di Ricerca.

INERTIAL BASES

*Depending on the Customer's needs, Soleco designs **inertial bases** that can be equipped with spring anti-vibration mounts, seismic mounts or with rubber-metal dampers.*

These special bases reduce the amplitudes of vibrations and are ideal for isolating machinery in special environments such as Hospital or Research Centers.



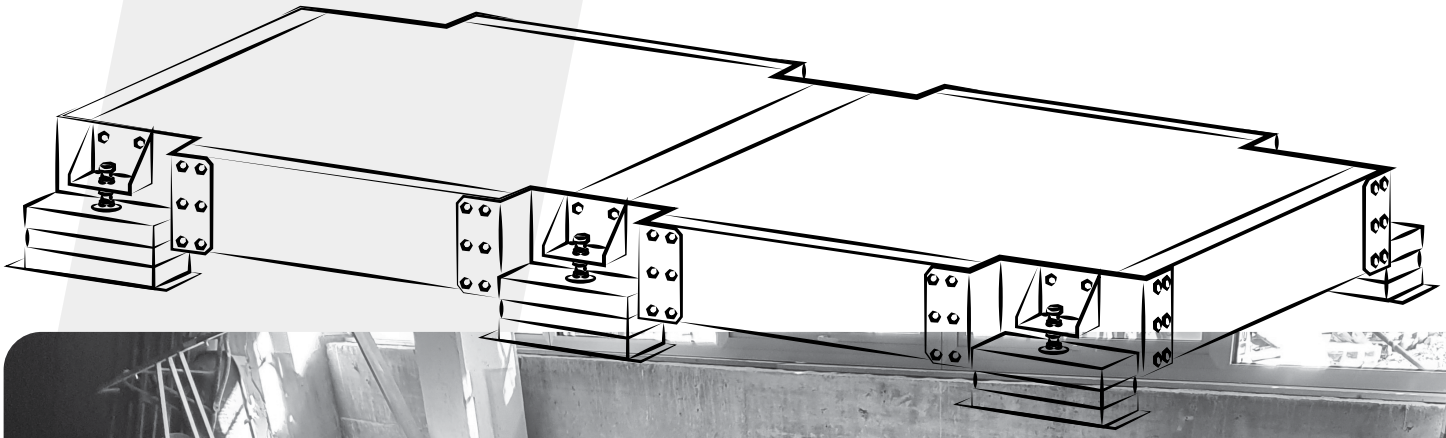


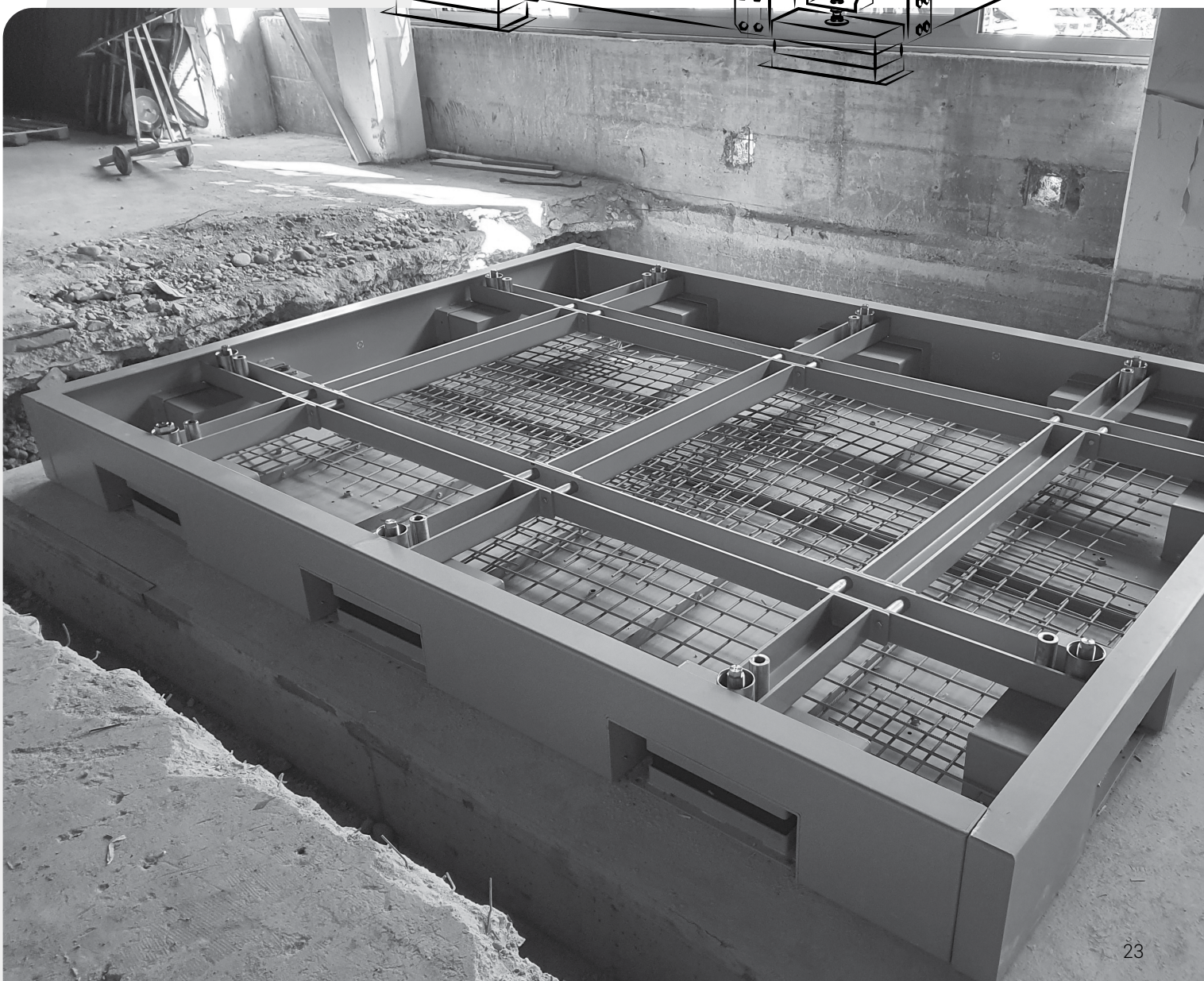
BASAMENTI INERZIALI CON SMORZATORI IN GOMMA METALLO

Basamento inerziale con smorzatori in gomma-metallo, idoneo per installazioni sotto strumenti di precisione come i microscopi elettronici che devono essere isolati dalle vibrazioni provenienti dall'esterno della struttura in cui vengono installati (es. automezzi che transitano sulle vie adiacenti alla struttura).

INERTIAL BASE WITH RUBBER METAL DAMPERS

Inertial base with rubber-metal dampers, *suitable for installations under precision instruments such as electronic microscopes that must be isolated from vibrations coming from outside the structure in which they are installed (ex. vehicles passing through the streets close to the structure).*





BASAMENTI CON SMORZATORI

Basamenti realizzati con strutture in acciaio al carbonio e cuscinetti interni in GOMMA NATURALE o ELASTOMERO.

Sono particolarmente adatti per isolare le macchine che presentano ALTE FREQUENZE e GROSSI carichi (sopra le 100 ton) come trasformatori e generatori.

L'installazione di questi **basamenti** assicura un adeguato isolamento della macchina e un ottimo ancoraggio al suolo.

Possono essere forniti in materiali speciali (es. ACCIAIO INOX) o con speciali verniciature.

Per applicazioni in ambienti ostili consigliamo l'utilizzo dell'ELASTOMERO TERMOPLASTICO (temperature di impiego da -55°C a +110°C).

ANTI-VIBRATION BASES WITH DAMPERS

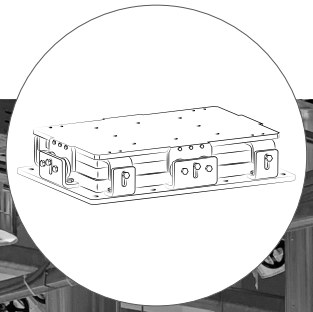
***Bases** composed by an external structure made in carbon steel and internal RUBBER or ELASTOMERIC elements.*

These bases are suitable for the isolation of extremely HEAVY units (up to 100 ton) working at HIGH FREQUENCIES such as industrial transformers and generators.

*The installation of these **bases** ensures adequate insulation of the machine and excellent anchoring on the ground.*

These bases can be supplied in special materials (for ex. STAINLESS STEEL) and special coatings.

For applications in hostile environments we recommend the use of THERMOPLASTIC ELASTOMER (operating temperatures from -55°C to +110°C).





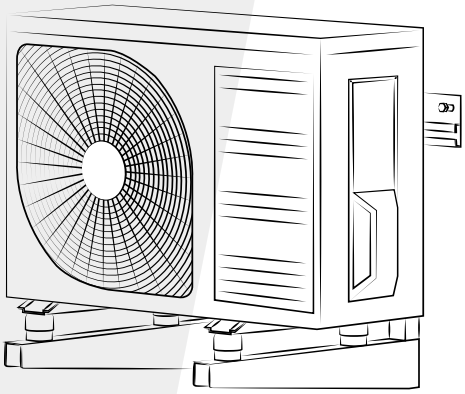
KIT PIEDINI ANTIVIBRANTI

Idonei per macchinari ad uso domestico, piccole pompe, generatori, condizionatori o pompe di calore.

Il colore del kit identifica il peso della macchina e all'interno di ogni confezione è possibile trovare un kit di viti, rondelle e dadi e le istruzioni per l'installazione.

Tutti i **piedini antivibranti** sono composti da ELASTOMERO TERMOPLASTICO che a differenza della gomma naturale, ha una elevata resistenza alla lacerazione, all'invecchiamento atmosferico, all'ozono, ai detergenti, ai raggi UV e inoltre resiste alle temperature da -45°C a +110°C.

Tutti i kit possono essere forniti con un pratico ESPOSITORE DA BANCO.



ANTI-VIBRATION FEET IN KIT

Suitable for domestic units, small pumps, generators, air conditioning units or heat pumps.

The colors identify the weight of the machine and inside each package you can find a kit of screws, washers and nuts and instructions for installation.

*All **anti-vibration feet** are made of THERMOPLASTIC ELASTOMER which unlike natural rubber, has a high resistance to tearing, atmospheric aging, ozone, detergents, UV rays and also resists to temperatures from -45°C to +110°C.*

All kits can be supplied with a practical COUNTER DISPLAY.



Soleco





Soleco engineering s.r.l.

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